



## LoCo (BLU-126/B)

**Quick Response Application of Insensitive Munitions (IM) System Solutions: An example of applying lessons learned to a successful, quick, low-cost IM improvement**

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**Insensitive Munitions & Energetic Materials Symposium**

**Munich Germany**

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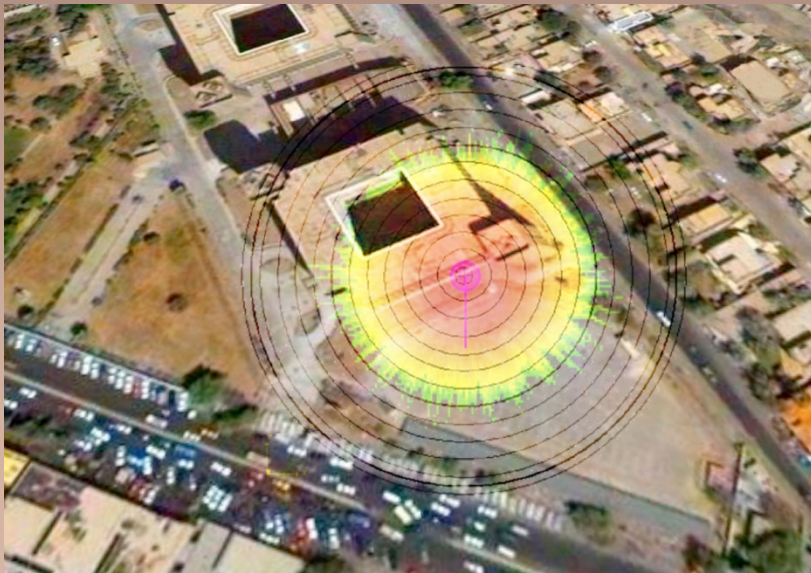
**China Lake, Ca  
(760) 939-1712**



# Need



- Need for an air-delivered, precision-guided munition with reduced collateral damage effects
- Quick response project ~ 13 months
- Provide near-term solution





# Executive Summary TimeLine



## ➤ PMA-201 Proposal Request Nov 05

- Provide a Low Cost CD Solution
  - ❑ Minimize Logistical Impact
  - ❑ Deliver PDP in 18-24 mths
  - ❑ Under \$5M

## ➤ Mk-82 “LoCo” Concept Selected

- Project Started Dec, 2005
  - ❑ Phase I completed July 2006
  - ❑ Phase II Design Qual & Prd Verification (45 units) Completed Dec 2006
  - ❑ Phase II FAAT Completed March, 2007
  - ❑ IOC March 2007 ( First 180 units Delivered)
  - ❑ Full Rate Production ~Completion June 2007



Lesson 1



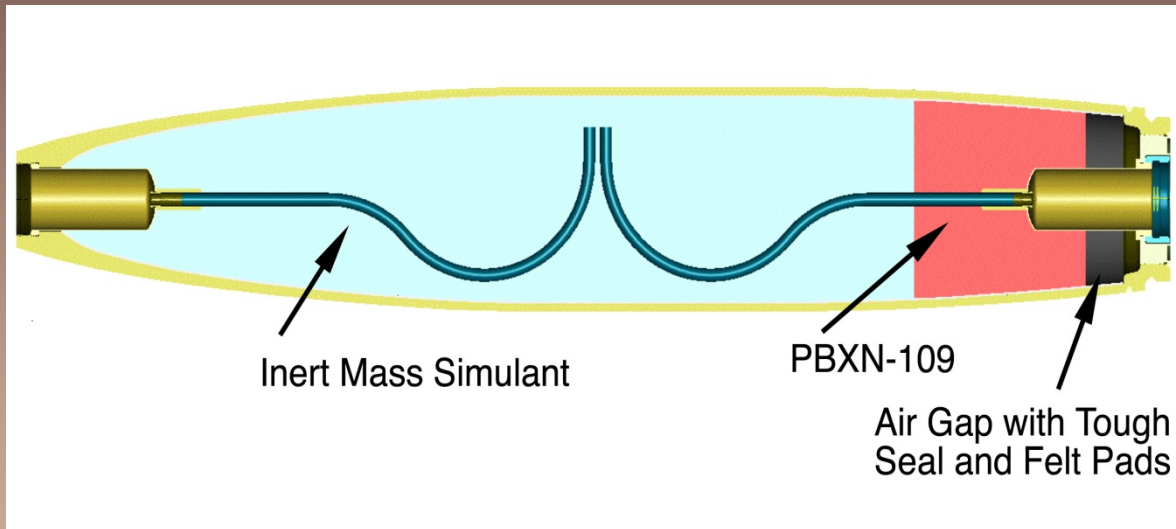
# IM Lessons Learned



- 1) **You must have IM expertise/leadership on the team immediately**
  - a) Understand the IM requirements
  - b) PM may or may not have awareness of IM specifics,  
but needs the expertise to navigate the IM process
- 2) **Plan the Plan...KISS....Work the Plan**
  - a) Understand the Objectives
  - b) Get early concurrence from IM Authorities
  - c) Program IM credibility at risk if not well thought out and/or followed
- 3) **Properly Resource the IM plan**
  - a) Understand the Limitations
  - b) Funding and Schedule
  - c) Personnel & Test Hardware
- 4) **Team work**
  - a) Understand the Agreements
  - b) Communications & Project Management



# Final LoCo BLU-111 Modification For Final Scoring



➤ Reduce HE load to ~ 30 lb



# Design Guidelines



- Remain compatible with approved BLU-111 fuzing, guidance kits, and operational flight programs
- Maintain existing BLU-111 flight characteristics
  - Maintain existing aerodynamic shape
  - Maintain existing mass properties
- Minimize logistic footprint and remain compatible with existing BLU-111 shipping pallet
- Incorporate qualified IM technologies from BLU-111
  - Accept existing BLU-111 IM status for initial build



# BLU-126/B IM Strategy



- **Based on Parallel BLU-111 IM Project**
  - Reduced HE load ~30lbs = No Worse Than Existing BLU-111
  - Limited Production
  - Incorporate Proven BLU-111 IM Technology when ready
- **IM Authorities Notified and Briefed Early**
  - IMO, NOSSA, WSESRB
    - “No Worse Than” BLU-111 Strategy
    - Incorporate IM Technology for Full Production
  - **WSESRB Approved Limited One Time Production**
    - Several White Papers Required...Was Not Easy



# IM Lessons Learned

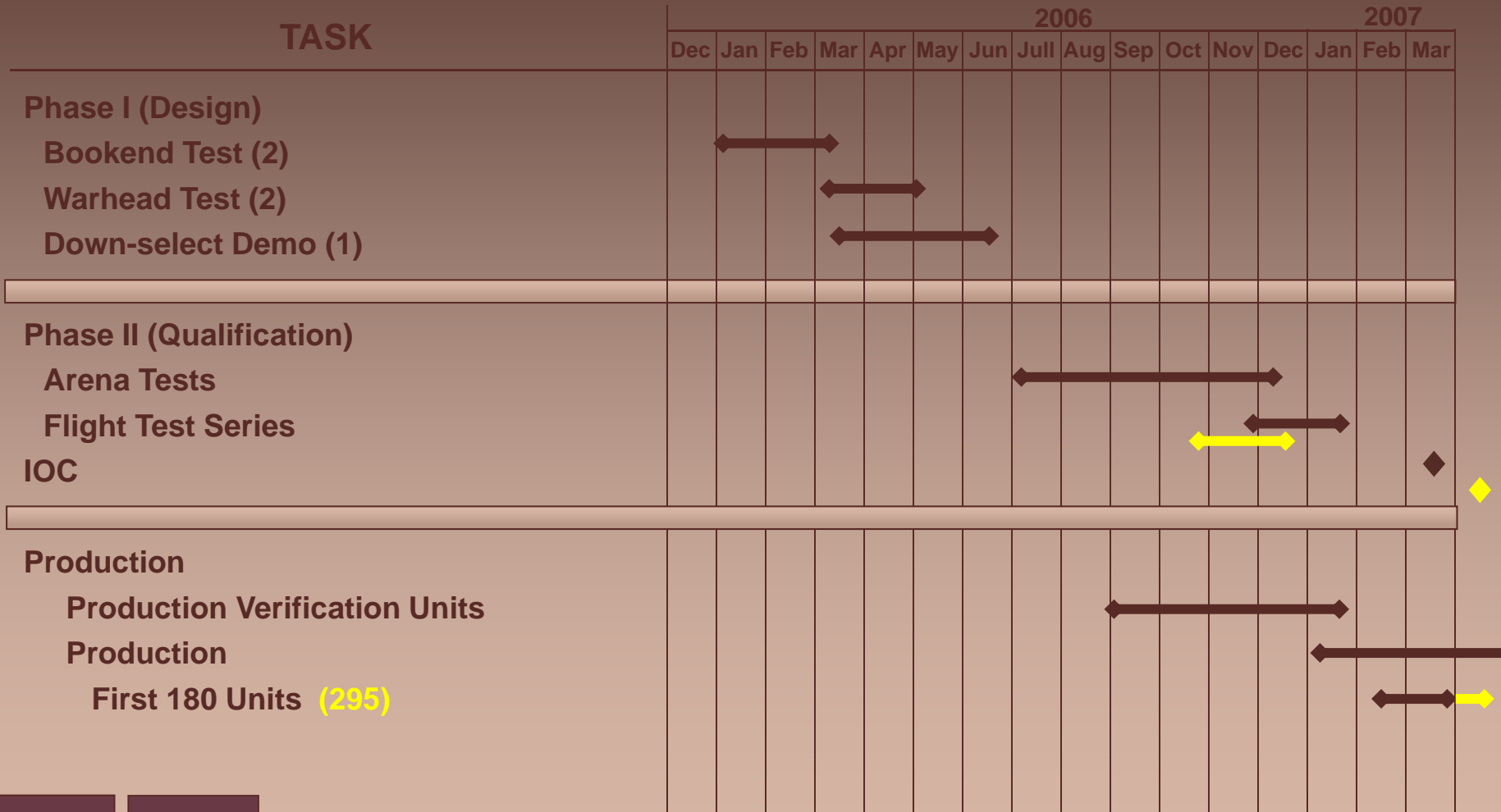


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# Project Schedule

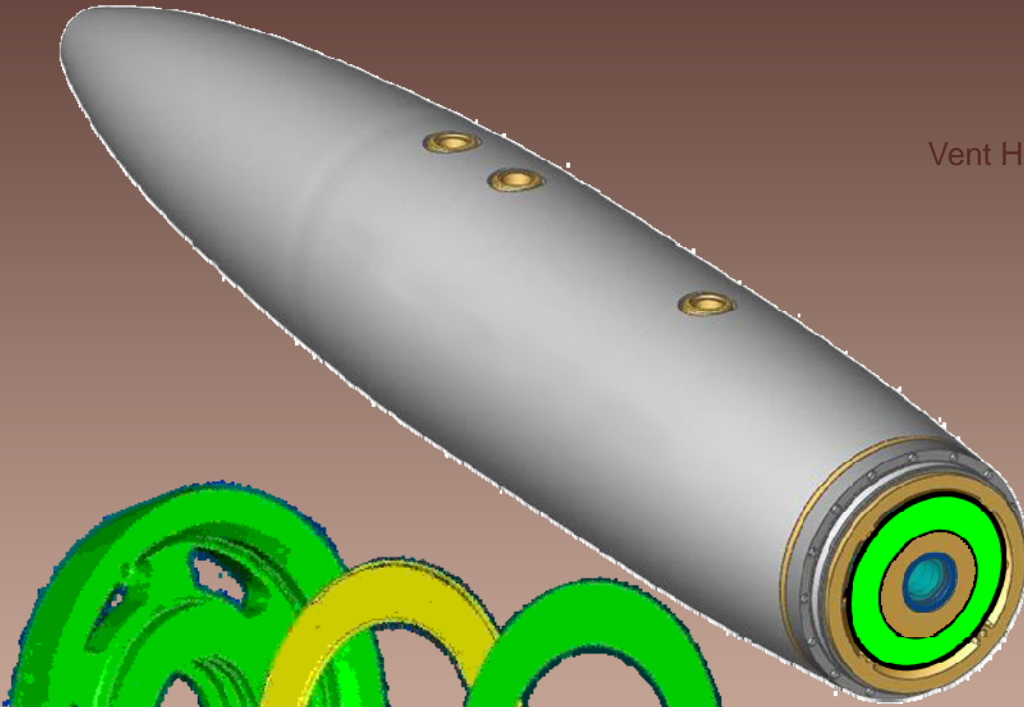


[Lesson 1](#)

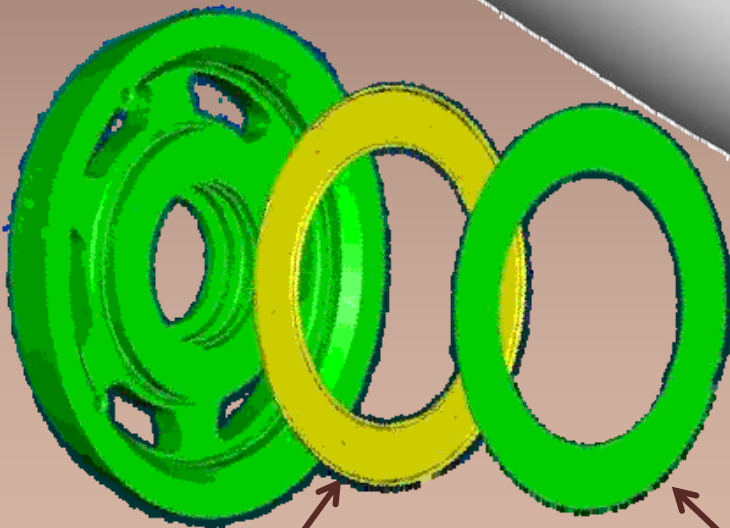
[Lesson 2](#)



# BLU-111 Qualification



Vent Holes



Thermoplastic Ring

Metal Cover



BLU-111 after FCO with Vented Base Plate



# BLU-126A/B IM Strategy



- Based on Qualified BLU-111B/B & C/B (new IM designs)
  - Incorporate New IM Technology, Reduced HE load ~30lbs = No Worse Than New IM BLU-111B/B & C/B
  - Incorporate Proven BLU-111 IM Technology for Full Production
  - Proposed Tailored IM Test Strategy

## Test

- 2 - SCO
- 2 - FI
- 1(2) - SR

## No Test

- FCO
- BI
- SCJ

- IM Authorities Notified and Briefed Early
  - IMO, NOSSA, WSESRB
    - Concurred with Tailored IM Test Strategy

[Lesson 1](#)

[Lesson 2](#)

Lesson 3



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# Building Demonstration Test



Test Item Description: • Baseline design with ~ 30 lb PBXN-109

[Lesson 1](#)

[Lesson 2](#)

[Lesson 3](#)

Lesson 4



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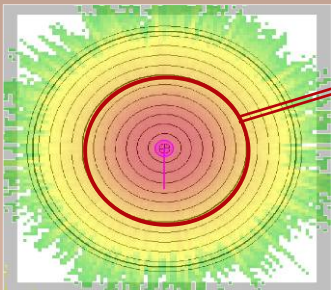


# BLU-126/B Summary



- On schedule
  - 13 months - TDP
  - 16 months - IOC
- Phase I Concept Feasibility
  - Met Requirement
- Phase II: March 07
  - Flight Test Complete
- IOC: April 2007
  - Initial Production 295 Units
- Production: May 2007
  - Completed Delivery
  - Mfg Cost ~ BLU-111

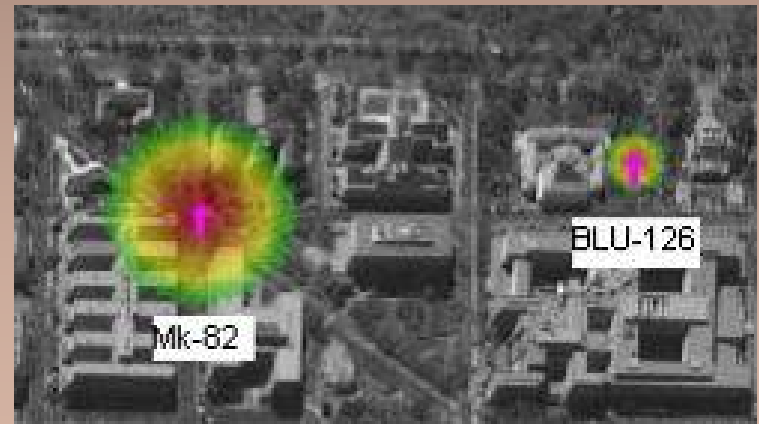
BLU-111



90° Impact



Analysis / Comparison  
1<sup>st</sup> Test Iteration



Analysis / Comparison  
Final Tactical Configuration



# LoCo RDT&E Lessons Learned



- 1) Having an UNS will expedite the process, just meeting a GAP requirement will not
- 2) Professional network vital in getting things done quickly
- 3) Plan for the “Unplanned”.....  
the obvious is not always obvious
- 4) TDP  $\neq$  PDP





# Questions



# CURRENT IM STATUS OF GENERAL PURPOSE BOMBS



## Incremental Improvements

1950's to 1980's

Change in Explosive

MK 82 (500lb) Tritonal/H-6

MK 83 (1000lb) Tritonal/H-6

MK 84 (2000lb) Tritonal/H-6

Late 1980's

BLU-111A/B (500lb) PBXN-109

BLU-110A/B (1000lb) PBXN-109

BLU-117A/B (2000lb) PBXN-109

Change in Mechanical Design Aft &/or Fwd Venting

Today

BLU-111B/B & C/B (500lb) PBXN-109

BLU-126A/B (500lb) w/30# PBXN-109

BLU-110B/B & C/B (1000lb) PBXN-109

BLU-117B/B & C/B (2000lb) AFX-795

FCO	SCO	BI	FI	SR	SCJ
(F)	(F)	(F)	(F)	(F)	(F)
(F)	(F)	(F)	(F)	(F)	(F)
(F)	(F)	(F)	(F)	(F)	(F)

IV	IV/V	V	V	(F)	(F)
IV / V	V	IV	V	(F)	(F)
IV	IV	IV	V	(F)	(F)

V	IV	V	IV	(F)	I
V	IV/V	V	V	(F)	(F)
V	III	IV	V	(F)	(F)
V	V	III	III	(F)	(F)

(F)/I	Detonation/Failure
III	Explosion
IV	Deflagration
V	Burn
(F)	Predicted by Analysis – No Test

FCO – Fast Cook-off
SCO – Slow Cook-off
BI – Bullet Impact
FI – Fragment Impact
SR – Sympathetic Reaction
SCJ – Shaped Charge Jet